

## Friction Loss

Friction loss of tubing calculated in pounds per square inch (PSI) of pressure lost per foot of tubing with a friction constant = 70 and no bends. Sharp bends are calculated the same as for fittings and gradual bends calculated the same as straight pipe.

GPM	NOMINAL SIZE (ID)			
	1/2"	3/4"	1"	1-1/4"
1	0.032	0.004	0.002	0.001
2	0.114	0.015	0.005	0.002
3	0.241	0.032	0.012	0.004
4	0.410	0.055	0.020	0.008
5	0.619	0.083	0.030	0.011
6	0.867	0.117	0.042	0.016
7	1.153	0.156	0.055	0.021
8	1.476	0.199	0.071	0.027
9	1.836	0.248	0.088	0.034
10	2.231	0.301	0.107	0.041

**Note:**

1. Table is based on the \*Hazen-Williams formula.
2. Fluid velocities in excess of 5-8 ft/sec are not recommended.
3. Friction loss values shown are for the flow rates that do not exceed a velocity of 8 ft/sec.

$$*P = \frac{4.52Q^{1.85}}{C^{1.85}d^{4.87}}$$

Where: P = friction loss, psi per linear foot  
 Q = flow, gpm  
 D = average, I.D., in inches  
 C = constant, 70